

5119057



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D412-698-011
Job Sheet 183923-A



Part No: D412-698-011

Job Qty: 1 ea

Part Name: Cabin Door Roller LH Aluminum Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 10/19/18

Created By: Sonia Quirion

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev:C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3
KJ/DS IPP Rev:D 08-01-28 change to rev D ECN 1104 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Stores/Pkg-2	BB 09 21	OCT 17 2018
110	Packaging	1 pcs	10/19/18	10/19/18	0.00	0.00	Packaging1-4	BB 09 21	NOV 07 2018
120	QC	1 pcs	10/19/18	10/19/18	0.00	0.00	QC4	BB 09 21	NOV 07 2018
130	Packaging	1 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-2	BB 09 21	NOV 07 2018
135	DC	1 pcs	10/19/18	10/19/18	0.00	0.00	DC	BB 09 21	NOV 07 2018
140	QC21-FG	1 Ea	10/19/18	10/19/18	0.00	0.00	QC21	BB 09 21	NOV 07 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP D412-698-011 Location;FG034

135 - Photocopy bluefile and create labels per PPP D412-698-011 CHG003

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3121-143	Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	S103 728
D3137-043	Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	S117 179
D3183-043	Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	S102 311
D3199-1	Bracket	9 Ea (9 ea)	90-Start up Operation	S05 9065
D3202-1	Cover	1 Ea (1 ea)	90-Start up Operation	S02 5333
D3121-141	Bracket Assembly	3 Ea (3 ea)	110-Packaging	S116 695x1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3121-143	1	6	0
	D3137-043	1	4	0
	D3183-043	1	0	0
	D3199-1	9	74	0
	D3202-1	1	14	0
110-Packaging	D3121-141	3	10	0



Cabin Door Roller LH Aluminum Door

PART NO: D412-698-011
Serial No/Batch: S117668
Revision:
Operation:
Change No:

Packaging
CHG003

Mfg Date: 10/17/18
Job No: 183923-A

Part Specifications

Specifications could not be found.

Plex 10/17/18 9:02 AM dart.quirion.sonia

6.0 PARTS LIST – CABIN DOOR MODIFICATION KITS
(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Qty -027	Qty -028	Part Number	Description
X								D412-698-011	CABIN DOOR ROLLER KIT, LH
	X							D412-698-012	CABIN DOOR ROLLER KIT, RH
		X						D412-698-013	DOOR HANDLE KIT
			X					D412-698-017	REPLACEMENT DOOR TRACK KIT
				X				D412-698-019	BEARING OVERHAUL KIT
					X			D412-698-021	REPLACEMENT SHIM KIT
						X		D412-689-027	BRACKET KIT, LH (ALUMINUM DOOR)
							X	D412-689-028	BRACKET KIT, RH (ALUMINUM DOOR)
3	3							D3121-141	BRACKET ASSEMBLY
1								D3121-143	BRACKET ASSEMBLY
	1							D3121-144	BRACKET ASSEMBLY
1	1							D3137-043	BRACKET ASSEMBLY
1								D3183-043	BRACKET ASSEMBLY
	1							D3183-044	BRACKET ASSEMBLY
9	9		9					D3199-1	BRACKET
						1		D3199-3	FORWARD BRACKET, LH
							1	D3199-4	FORWARD BRACKET, RH
1	1		1					D3202-1	COVER
		4						D3203-1	HANDLE
		1						D3220-041	DOUBLER
		1						D3220-042	DOUBLER
		2						D3220-3	DOUBLER
				7				D3121-21	BOLT
				5				D3121-241	BEARING ASSEMBLY
				1				D3137-3	GUIDE
				1				D3137-5	WASHER
				2				D3183-045	BEARING ASSEMBLY
					3			D3238-1	SHIM
					1			D3238-3	SHIM
					2			D3238-5	SHIM
					6			D3238-11	SHIM
					2			D3238-13	SHIM
					4			D3238-15	SHIM
		8						NAS1149D0463J	WASHER (AN960JD416L)
		8						MS21042L4	NUT (OR MS21042-4)
		16						MS24694-S98	SCREW
				1				MS24694-S101	SCREW

REFERENCE ONLY

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		X						D412-698-013	DOOR HANDLE KIT
			X					D412-698-017	REPLACEMENT DOOR TRACK KIT
				X				D412-698-019	BEARING OVERHAUL KIT
					X			D412-698-021	REPLACEMENT SHIM KIT
						X		D412-689-027	BRACKET KIT, LH (ALUMINUM DOORS)
							X	D412-689-028	BRACKET KIT, RH (ALUMINUM DOORS)
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	1							D3121-144	BRACKET ASSEMBLY
1	1							D3137-043	BRACKET ASSEMBLY
1								D3183-043	BRACKET ASSEMBLY
	1							D3183-044	BRACKET ASSEMBLY
9	9		9					D3199-1	BRACKET
						1		D3199-3	FORWARD BRACKET, LH
							1	D3199-4	FORWARD BRACKET, RH
1	1		1					D3202-1	COVER
		4						D3203-1	HANDLE
		1						D3220-041	DOUBLER
		1						D3220-042	DOUBLER
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					3			D3238-1	SHIM
					1			D3238-3	SHIM
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Revision: G

Date: 17.11.23

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